



Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Scotch(R) Quick Dry Tacky Adhesive 020, 021, 6052 Series
MANUFACTURER: 3M
DIVISION: Stationery Products

ADDRESS: 3M Center
 St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

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Product Use:

Specific Use: Adhesive

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
EVA POLYMER	Trade Secret	45 - 60
WATER	7732-18-5	30 - 45
NONHAZARDOUS ADDITIVE	Trade Secret	5 - 20
PLASTICIZER	Trade Secret	0.5 - 10
VINYL ACETATE COPOLYMER	Trade Secret	0.5 - 5
TRIS(HYDROXYMETHYL)AMINOMETHANE	77-86-1	0.1 - 3
ACRYLIC POLYMER	Trade Secret	< 1.5
VINYL ACETATE	108-05-4	< 1
ACETALDEHYDE	75-07-0	< 0.1
FORMALDEHYDE	50-00-0	< 0.09

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Odor, Color, Grade: White with sweet odor.

General Physical Form: Liquid

Immediate health, physical, and environmental hazards:
 cancer.

Contains a chemical or chemicals which can cause

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Mild Eye Irritation: Signs/symptoms may include redness, pain, and tearing.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

Inhalation:

No health effects are expected.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, nausea, diarrhea and vomiting.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Class Description</u>	<u>Regulation</u>
ACETALDEHYDE	75-07-0	Group 2B	International Agency for Research on Cancer
ACETALDEHYDE	75-07-0	Anticipated human carcinogen	National Toxicology Program Carcinogens
FORMALDEHYDE	50-00-0	Group 1	International Agency for Research on Cancer
FORMALDEHYDE	50-00-0	Anticipated human carcinogen	National Toxicology Program Carcinogens
FORMALDEHYDE	50-00-0	Cancer hazard	OSHA Carcinogens
VINYL ACETATE	108-05-4	Group 2B	International Agency for Research on Cancer

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Wash affected area with soap and water. If signs/symptoms develop, get medical attention.

Inhalation: No need for first aid is anticipated.

If Swallowed: Do not induce vomiting. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature

Not Applicable

Flash Point	<i>Not Applicable</i>
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>

5.2 EXTINGUISHING MEDIA

Material will not burn.

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Not applicable.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. Contain spill. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Clean up residue with detergent and water. Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Avoid eye contact. Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

7.2 STORAGE

Store under normal warehouse conditions.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use in a well-ventilated area.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact.

8.2.2 Skin Protection

Gloves are not required.

8.2.3 Respiratory Protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
ACETALDEHYDE	ACGIH	CEIL	25 ppm	Table A3
ACETALDEHYDE	OSHA	TWA, Vacated	100 ppm	
ACETALDEHYDE	OSHA	STEL, Vacated	150 ppm	
ACETALDEHYDE	OSHA	TWA	200 ppm	Table Z-1
FORMALDEHYDE	ACGIH	CEIL	0.3 ppm	Sensitizer; Table A2
FORMALDEHYDE	OSHA	TWA	0.5 ppm	Standard Appendix
VINYL ACETATE	ACGIH	TWA	10 ppm	Table A3
VINYL ACETATE	ACGIH	STEL	15 ppm	Table A3
VINYL ACETATE	CMRG	TWA	5 ppm	
VINYL ACETATE	OSHA	TWA	10 ppm	Table Z-1A
VINYL ACETATE	OSHA	STEL	20 ppm	Table Z-1A

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Odor, Color, Grade:	White with sweet odor.
General Physical Form:	Liquid
Autoignition temperature	<i>Not Applicable</i>
Flash Point	<i>Not Applicable</i>
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>
Boiling point	>=212 °F
Density	>=0.9 g/ml
Vapor Density	1 [Ref Std: AIR=1]
Vapor Pressure	18 mmHg [@ 68 °F]
Specific Gravity	>=0.9 [Ref Std: WATER=1]
pH	7 - 9
Melting point	<i>Not Applicable</i>
Solubility in Water	Slight (less than 10%)

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: None known

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide

Condition

During Combustion
During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of waste product in a facility permitted to accept chemical waste. As a disposal alternative, incinerate in an industrial or commercial facility in the presence of a combustible material.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

44-0040-1369-2, 44-0042-3996-6, 70-0712-2296-5, 70-0712-2297-3, 70-0713-0377-3, 70-0713-0378-1, 70-0713-0551-3, 70-0713-0668-5, 70-0713-2055-3, 70-0713-2056-1, 70-0713-5285-3, 70-0713-5297-8, 70-0713-5636-7, 70-0713-5740-7, 70-0713-6636-6, 70-0713-7991-4, 70-0713-8352-8, 70-0713-9292-5

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - No Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
VINYL ACETATE	108-05-4	< 1
ACETALDEHYDE	75-07-0	< 0.1

STATE REGULATIONS

Contact 3M for more information.

CALIFORNIA PROPOSITION 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
ACETALDEHYDE	75-07-0	**Carcinogen
FORMALDEHYDE	50-00-0	**Carcinogen

** WARNING: contains a chemical which can cause cancer.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

The components of this product are listed on the Canadian Domestic Substances List.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 1 Flammability: 0 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: 1 Flammability: 0 Reactivity: 0 Protection: X - See PPE section.

Hazardous Material Identification System (HMIS(r)) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS(r) ratings are to be used with a fully implemented HMIS(r) program. HMIS(r) is a registered mark of the National Paint and Coatings Association (NPCA).

Revision Changes:

Section 1: Product name was modified.

Section 1: Division name was modified.

Section 14: ID Number(s) was modified.

Page Heading: Product name was modified.

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